

X1 AMERICAN DOOR PANEL PAINT – SOLVENT-BASED

TECHNICAL DATA SHEET

PRODUCT DESCRIPTION

It is an alkyd-based, lead-free, semi-matte synthetic panel door paint.

PRODUCT FEATURES

- It provides an excellent surface appearance and satin matte finish.
- It is suitable for interior use with excellent scrub resistance.
- It has high coverage.
- It has high impact resistance.
- It is easy to apply.
- It is flexible.
- It does not leave brush marks.

RECOMMENDED FOR

It is used on all wooden surfaces and panel doors in both interior and exterior spaces.

TECHNICAL SPECIFICATIONS

Drying time

Touch dry	3-4	h
Recoat	1	day
Full dry	16	h

* The provided drying time data are available in 23 °C ambient temperature and 50 ± 2 % relative humidity conditions.

SURFACE

All surfaces must be clean, dry and free of dirt, chalk, grease, wax, rust and loose or peeling paint before painting.

Metal Surfaces

POLISAN ANTI-RUST should be applied.

Other Surfaces

On wooden surfaces; The knots are cleaned, any old paint is scraped off, sanded, and then primed with PRIMERA SYNTHETIC PRIMER.

Surfaces that need repair; It is puttied with M&M ANTI AGING OSMANLI PUTTY and primed with PRIMERA SYNTHETIC PRIMER. (It should not be applied directly on the surface primed with POLİZOLAN, the surface should be primed with PRIMERA SYNTHETIC PRIMER first.)

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APPLICATION

It is recommended to be applied as two coats. One day should be allowed between the coats. Use Synthetic Thinner as thinner. For maximum scrub resistance performance, 3 days after application is sufficient

Application Temperature	: min +5 °C / max + 35 °C
Flash off (room temperature, min)	: %15-20 Synthetic Thinner
Consumption (m ² / L)	: 18-20 (for single coat.)

Application Equipment

Brush	Applicable
Roller	Applicable

TS CLASSIFICATION

TS to 39 is appropriate

POZ No.

04.551

STORAGE and PACKAGING

Packaging	0,75 L, 2,5 L
Storage Conditions	Direct sunlight the mouth in closed containers must be stored in a cool place. the packaging should be kept sealed when not in use.
Shelf life	3 years

HEALTH AND SAFETY INFORMATION

Refer to the instructions specified in the harmfulness and precautionary statements on the product packaging.
Product of the safety data sheet should be treated by the rules.
Refer to the nearest health facility for unexpected health problems.

LEGAL NOTES

All the information and guidelines given in this technical bulletin was formed and developed through the experience in the laboratories of PB, and was systematically collected by our field engineers. "Polisan Boya" has the right to make changes in the product where necessary, without notice. The information given above is valid for the product from the date of publication. It is the user's responsibility to verify the accuracy of the information. The product should be used based on the technical information form for the recommended purpose. It is the responsibility of the users to implement all measures for the fulfilment of the specified requirements. The data in the technical information form is designed to give descriptions of the product performance, under specific test conditions. An important factor in product performance is the variables that may occur in the initial process which should be used as a general guide to the user. Any unauthorised use of this product not covered in the written guidelines, PB will not be held legally responsible. It is always the responsibility of the user to take all necessary precautions regarding specific requirements of the law set out in local and national legislation. Follow the rules of the safety information provided in the Safety Data Sheet regarding operating procedure of the product, protective equipment, storage, fire and first aid etc. Conditions regarding the use of this product after its end date has no warranty. We can not accept responsibility for products past their expiry date. Responsibility can not be accepted.

Please contact the Technical Service department for more detailed information about the product.